



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D2512
Job Sheet 170356



Part No: D2512

Job Qty: 1 ea

Part Name: Basket Lid



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/15/18

Job Tracking No:

Due Date: 2/5/18

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV H Rev IPP:M03.01.31 AddedD2012-117forD130-701-041 KJ/RF IPP Rev:N 06.04.05 Added level21 EC IPP REV:O ADDED D3490-1/-3 FOR D130-701-011/-043 10-04-20 JLM VERIFIED BY:DD IPP Rev:P 08-08-29 revE as per dwg DD verified by:EC IPP Rev:Q 08-09-24 plug holes prior to powder coating DD verified by:EC IPP Rev:R 10.06.29 added pressure wash DD verf:EC IPP REV:S 12.07.27 AS PER DWG REV.F DD VERF:EC IPP REV:T 12.08.08 AS PER DWG REV.G DD VERF:EC IPP REV:U 16.11.03 AS PER DWG REV.H DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/2/18	0.00	0.00	Start Up Large Fab-2		D.M.L 18-2-5
100	Large Fab	1 pcs		2/3/18	0.00	15.13	Large Fab 1		CR 18-2-5
110	QC	1 pcs		2/3/18	0.00	0.00	QC9		PC
120	QC	1 pcs		2/3/18	0.00	0.00	QC5		CPC
125	HandFinish	1 pcs		2/3/18	0.00	1.35	HandFinish2		2018/02/07 JSC
130	Powdercoat	1 pcs		2/3/18	0.00	0.77	Powdercoat1		BR 18-2-7
140	HandFinish	1 pcs		2/5/18	0.00	1.35	HandFinish3		AV 18-2-08
150	QC	1 pcs		2/5/18	0.00	0.00	QC3		JK 18-2-8
160	Packaging	1 pcs		2/5/18	0.00	0.00	Packaging3		18-2-09
170	QC21-SA	1 Ea		2/5/18	0.00	0.00	QC21		21 FEB 09 2018

Part Op 100 - 1- Weld ribs as per Dwg D2512 using Welding Jig DT 9436 2- WELD MESH AND REMOVE SECTIONS OF MESH
Descriptions: WHERE INDICATED AS PER DWG

130 - 1- Plug all holes prior to Powdercoat START TIME: 3:50 FINISH TIME: 4:05 O.V.T. START

TIME: 3:50 M 138467

140 - Wing Walk and Spray Paint black as per Dwg D2512 and QSI 005 4.4 Batch: M138657

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D2232-1 5033177	2	9	0	0
	D2236 5034825	4	8	0	0
	D2506 157613	1	8	0	0
	D2512-3 5033195	2	4	0	0
	D2512-5 5036343	6	12	0	0
	D2512-7 5019585	3	12	0	0
	D2581 5035999	2	18	0	0
	D3825-043 5033086	2	4	0	0
	D3833-75 5038331	2	4	0	0
	M304EX0.75-16F	19	574	0	0

Part Specifications

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____		DISPOSITION		AGAINST DEPARTMENT/PROCESS													
Part No. _____		 Job No 171603		<table border="1" style="width: 100%; border-collapse: collapse;"> <tr> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>		Cross tube ☐	Water Jet ☐	Engineering ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Composite ☐	Supplier ☐	
Cross tube ☐	Water Jet ☐			Engineering ☐													
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Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Composite ☐	Supplier ☐																
NCR No. _____		MRB (QSI042) Approval															
Date: _____		Disposition		Completed By													
 Part No: S039266		 Job No: 170356		Lead hand / Supervisor Approval Verification													
				QC / QA Coordinator Approval													
 Part No: D2512		 Original Serial #: S039266		 Revision: S039266													
 Operation: S039266		 Change No: S039266		 Start up Operation 02/05/18													
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